



Model 132B38

ICP® Pressure Sensor

Installation and Operating Manual

**For assistance with the operation of this product,
contact the PCB Piezotronics, Inc.**

Toll-free: 716-684-0001

24-hour SensorLine: 716-684-0001

Fax: 716-684-0987

E-mail: info@pcb.com

Web: www.pcb.com



Repair and Maintenance

PCB guarantees Total Customer Satisfaction through its “Lifetime Warranty Plus” on all Platinum Stock Products sold by PCB and through its limited warranties on all other PCB Stock, Standard and Special products. Due to the sophisticated nature of our sensors and associated instrumentation, **field servicing and repair is not recommended and, if attempted, will void the factory warranty.**

Beyond routine calibration and battery replacements where applicable, our products require no user maintenance. Clean electrical connectors, housings, and mounting surfaces with solutions and techniques that will not harm the material of construction. Observe caution when using liquids near devices that are not hermetically sealed. Such devices should only be wiped with a dampened cloth—never saturated or submerged.

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Routine calibration of sensors and associated instrumentation is necessary to maintain measurement accuracy. We recommend calibrating on an annual basis, after exposure to any extreme environmental influence, or prior to any critical test.

PCB Piezotronics is an ISO-9001 certified company whose calibration services are accredited by A2LA to ISO/IEC 17025, with full traceability to SI through N.I.S.T. In addition to our standard calibration services, we also offer specialized tests, including: sensitivity at elevated or cryogenic temperatures, phase response, extended high or low frequency response, extended range, leak testing, hydrostatic pressure testing, and others. For more information, contact your local PCB Piezotronics distributor, sales representative, or factory customer service representative.

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**CAUTION**

Refers to hazards that could damage the instrument.

**NOTE**

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PCB工业监视和测量设备 - 中国RoHS2公布表

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部件名称	有害物质					
	铅 (Pb)	汞 (Hg)	镉 (Cd)	六价铬 (Cr(VI))	多溴联苯 (PBB)	多溴二苯醚 (PBDE)
住房	0	0	0	0	0	0
PCB板	X	0	0	0	0	0
电气连接器	0	0	0	0	0	0
压电晶体	X	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	X	0	0	0
电线	0	0	0	0	0	0
电缆	X	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金/黄铜	X	0	0	0	0	0
本表格依据 SJ/T 11364 的规定编制。						
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Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

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1.0 INTRODUCTION

132 Series Microsensors are small, piezoelectric pressure sensors featuring extremely fast response for measurement of short wavelength pressure pulses. The short time constant of some models filters off the longer duration portion of pressure pulses, allowing differentiation of consecutive pressure pulses.

132 Series Microsensors contain integrated ICP[®] circuit amplifiers which operate as source followers and provide very high-frequency response. These micro-integrated circuit amplifiers convert the high-impedance voltage from the crystals into low-impedance voltage of less than 100 ohms.

Output from the microsensors may be coupled directly into oscilloscopes, recorders and A to D converters. Power to operate the IC amplifier and the output signal are conducted over a single conductor, two-wire cable with the ground serving as signal return. Special low-noise cables are not required. The calibrated mV/psi output of these microsensors is not attenuated nor is noise appreciably increased by the cable.

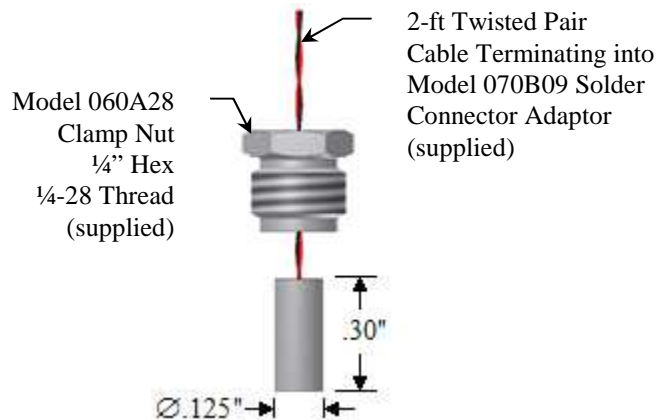
2.0 DESCRIPTION

132 Series Microsensors feature small diameter pressure-sensing surfaces incorporating very small (< 1 mm) piezoelectric sensing elements. The small size of the sensing elements imparts extremely fast response time to the microsensors.

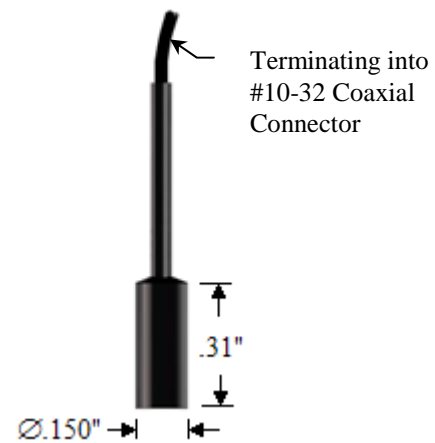
The charge generated by deflection of the piezoelectric element when subjected to shock pressures creates a voltage on the input capacitance at the gate of the microsensor ICP[®] amplifier. The amplifier, in conjunction with the source element, transforms the input into a low-impedance output signal of equal amplitude. The DC bias that exists on the signal lead is removed from the output signal by a coupling capacitor in the power supply. Resistors in the internal ICP[®] amplifiers of the microsensors set the internal discharge time constant, which

determines the low-frequency response of the microsensors. (Refer to General Guide to ICP[®] Instrumentation, G-0001, for complete details.)

Below are the available configurations for the 132 Series Microsensors.



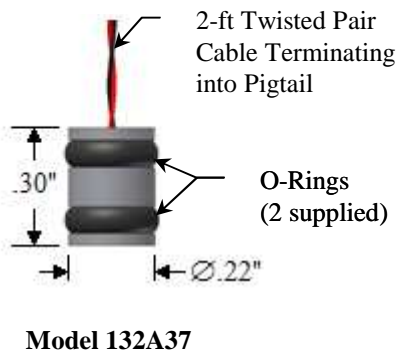
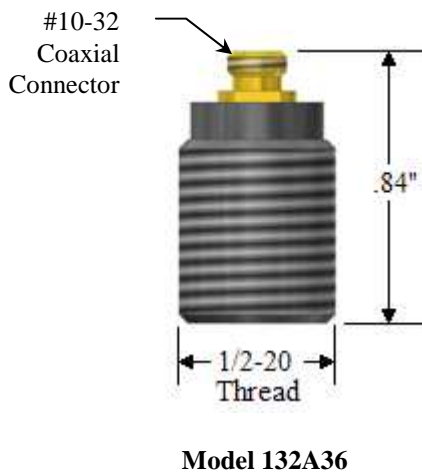
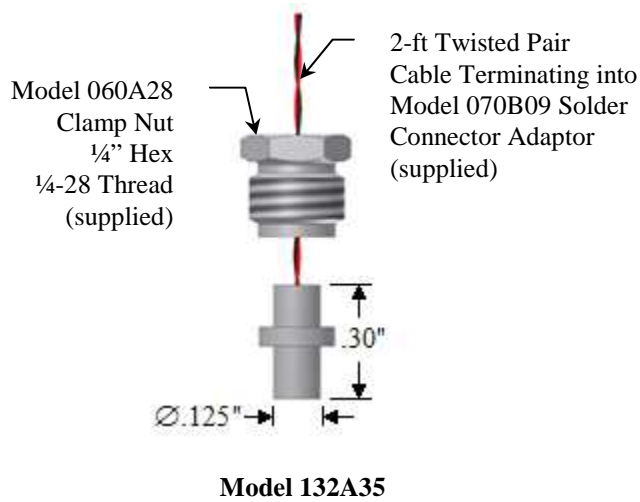
**Model 132A31 Time-of-Arrival
ICP[®] Microsensor**



Model 132A32

OPERATION MANUAL FOR MICROSENSORS

132 Series



3.0 INSTALLATION

Refer to the installation drawing for details. If the microsensors are to be subjected to pressures beyond their specified range, be sure to use backing nuts to prevent the sensors from backing out of their mounting ports. (Thread adaptors are available from PCB to facilitate mounting.)

Connect the microsensors to an ICP® power supply. Use standard two-conductor cable between the sensor and the ICP® power unit.

Next, connect the power unit to a readout device, e.g., oscilloscope, recorder or high-speed A to D converter.

4.0 OPERATION

Switch the ICP® power unit on and observe reading of bias-monitoring voltmeter on front panel of power unit.

If indicator is in green section of indicator panel, the IC amplifier is providing proper bias (normally +11 VDC), cable connections are normal and the system is ready to operate.

If the needle moves to the red area of the fault monitor meter, output is zero and a short is indicated. The short could be located in the amplifier cable connectors or in the power unit.

If the pointer moves into the yellow area of the fault monitor meter, an open circuit is indicated with full power supply voltage. An open circuit could be the result of a faulty amplifier, an open cable or open connectors.

Allow the sensor to thermally stabilize for about one minute. A signal drift may occur when the output cable is connected to the readout instrument.

The drift occurs during charging of the coupling capacitor in the power unit. The signal will stabilize in several minutes.

4.1 OPERATION BEYOND RANGE SPECIFICATION

Because 132 Series Microsensors can be installed using RTV-like potting materials to hold them in place, maximum pressure specifications are given to prevent the sensors from being extruded from the mounting holes. Static or slow dynamic overpressures are more apt to cause a problem than a short dynamic shock pulse. Use of backing nuts will minimize the possibility of a problem.

The microsensors are capable of responding to dynamic overpressures up to ten times the specified range. The output will be “clipped” (look flat-topped on the readout) after about 10 volts.

The initial rise of the output will be accurate up to the point of clipping. This can allow for an accurate time-of-arrival measurement, even though the peak pressure cannot be measured.

5.0 CALIBRATION

A shock tube is used to calibrate the microsensors.

6.0 MAINTENANCE AND REPAIR

Except for repair of wires, the microsensors are not field-repairable. In case of serious malfunction, contact the PCB at (888) 684-0011.

It is well to observe the following precautions in using the microsensors:

1. Do not exceed specified pressure levels without proper mounting.
2. Do not subject microsensors to temperatures exceeding 174 °F (79 °C).
3. Do not apply voltage to sensors without current-limiting diodes or other current protection. (PCB ICP® power supplies feature proper voltage and current protection.)
4. Do not apply more than 20 mA of current to the microsensors.

Model Number 132B38	ICP® PRESSURE SENSOR	Revision: B ECN #: 47252
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	<u>ENGLISH</u>	<u>SI</u>	
Performance			
Measurement Range	50 psi	345 kPa	
Sensitivity(± 30 %)	140 mV/psi	20.3 mV/kPa	
Maximum Pressure(Dynamic)	800 psi	5516 kPa	
Resolution	1 mpsi	0.007 kPa	[2]
Rise Time(Incident)	≤ 3 μ sec	≤ 3 μ sec	[3]
Rise Time(Reflected)	≤ 1 μ sec	≤ 1 μ sec	
Low Frequency Response(-5 %)	11 kHz	11 kHz	
High Frequency Response	1 MHz	1 MHz	[4][2]
Environmental			
Temperature Range(Operating)	-13 to +175 °F	-25 to +79 °C	
Electrical			
Output Polarity(Positive Pressure)	Positive	Positive	
Discharge Time Constant(at room temp)	≥ .000045 sec	≥ .000045 sec	[1]
Excitation Voltage	20 to 30 VDC	20 to 30 VDC	
Constant Current Excitation	2 to 20 mA	2 to 20 mA	
Output Impedance	≤ 100 Ohm	≤ 100 Ohm	
Output Bias Voltage	8 to 14 VDC	8 to 14 VDC	
Physical			
Sensing Element	Ceramic	Ceramic	
Housing Material	Stainless Steel	Stainless Steel	
Sealing	Epoxy	Epoxy	
Weight	0.45 oz	12.77 gm	[5]
Cable Termination	Pigtail	Pigtail	
Cable Type	030 Coaxial	030 Coaxial	

OPTIONAL VERSIONS

Optional versions have identical specifications and accessories as listed for the standard model except where noted below. More than one option may be used.

NOTES:
 [1] Calculated.
 [2] Typical.
 [3] Rise time in air at Mach 1
 [4] High frequency response may be limited by supply current and output cable length.
 [5] Typical; with cable.
 [6] See PCB Declaration of Conformance PS023 for details.

SUPPLIED ACCESSORIES:
 Model 070B09 Solder adaptor (1)

Entered: LK	Engineer: RB	Sales: RWM	Approved: BAM	Spec Number:
Date: 10/5/2017	Date: 10/5/2017	Date: 10/5/2017	Date: 10/5/2017	66470



All specifications are at room temperature unless otherwise specified.
 In the interest of constant product improvement, we reserve the right to change specifications without notice.
 ICP® is a registered trademark of PCB Group, Inc.



3425 Walden Avenue, Depew, NY 14043

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Model 070B09

**Solder connector adaptor (10-32 plug to solder terminal, straight pins for
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Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
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Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
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070-2090-90

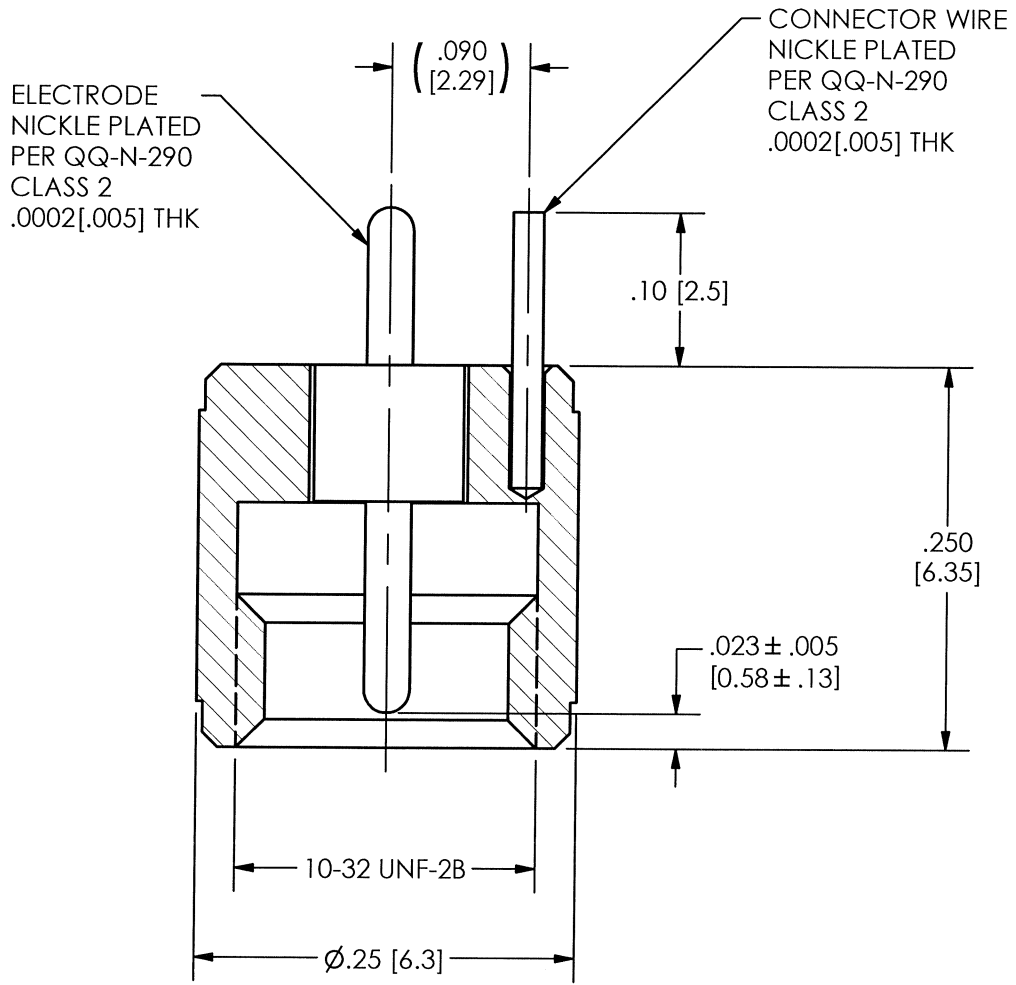
APPLICATION

NEXT ASS'Y	USED ON	VAR

REVISIONS

REV	DESCRIPTION	ECN	APP'D
A	REVISED AND REDRAWN	3283	DM 7/99
B	UPDATE DRAWING	23771	DM 2/06

PCB Piezotronics Inc. claims proprietary rights in the information disclosed hereon. Neither it nor any reproduction thereof will be disclosed to others without the written consent of PCB Piezotronics Inc.



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]
DECIMALS XX $\pm .03$	DECIMALS X ± 0.8
XXX $\pm .010$	XX ± 0.25
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES

DRAWN	ECB 2/27/06	MFG	RC 2/28/06
CHK'D	DM 2/27/06	ENGR	ECB 2/27/06
APP'D	RE 3/13/06	SALES	DPC 3/13/06

PCB PIEZOTRONICS INC.
 3425 WALDEN AVE. DEPEW, NY 14043
 (716) 684-0001 E-MAIL: sales@pcb.com

TITLE
OUTLINE DRAWING
MODEL 070B09
SOLDER CONNECTOR ADAPTOR

CODE IDENT. NO. 52681	DWG. NO. 070-2090-90
SCALE: 8X	SHEET 1 OF 1

2

1



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压电晶体	X	0	0	0	0	0
环氧	0	0	0	0	0	0
铁氟龙	0	0	0	0	0	0
电子	0	0	0	0	0	0
厚膜基板	0	0	X	0	0	0
电线	0	0	0	0	0	0
电缆	X	0	0	0	0	0
塑料	0	0	0	0	0	0
焊接	X	0	0	0	0	0
铜合金/黄铜	X	0	0	0	0	0
本表格依据 SJ/T 11364 的规定编制。						
0：表示该有害物质在该部件所有均质材料中的含量均在 GB/T 26572 规定的限量要求以下。						
X：表示该有害物质至少在该部件的某一均质材料中的含量超出 GB/T 26572 规定的限量要求。						
铅是欧洲RoHS指令2011/65/ EU附件三和附件四目前由于允许的豁免。						

CHINA RoHS COMPLIANCE

Component Name	Hazardous Substances					
	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Chromium VI Compounds (Cr(VI))	Polybrominated Biphenyls (PBB)	Polybrominated Diphenyl Ethers (PBDE)
Housing	O	O	O	O	O	O
PCB Board	X	O	O	O	O	O
Electrical Connectors	O	O	O	O	O	O
Piezoelectric Crystals	X	O	O	O	O	O
Epoxy	O	O	O	O	O	O
Teflon	O	O	O	O	O	O
Electronics	O	O	O	O	O	O
Thick Film Substrate	O	O	X	O	O	O
Wires	O	O	O	O	O	O
Cables	X	O	O	O	O	O
Plastic	O	O	O	O	O	O
Solder	X	O	O	O	O	O
Copper Alloy/Brass	X	O	O	O	O	O

This table is prepared in accordance with the provisions of SJ/T 11364.

O: Indicates that said hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement of GB/T 26572.

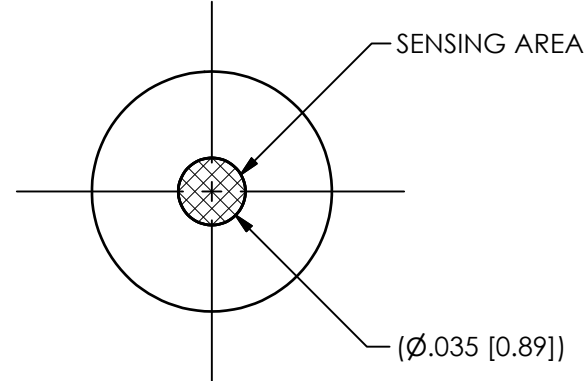
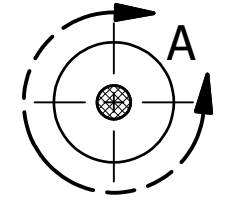
X: Indicates that said hazardous substance contained in at least one of the homogeneous materials for this part is above the limit requirement of GB/T 26572.

Lead is present due to allowed exemption in Annex III or Annex IV of the European RoHS Directive 2011/65/EU.

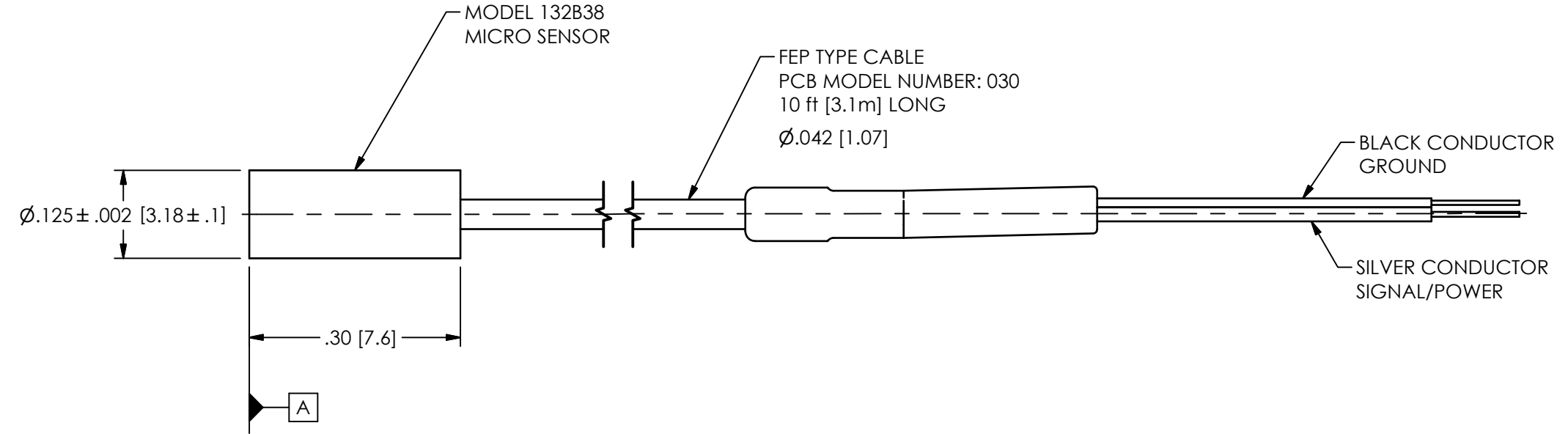
65444

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REVISIONS		
REV	DESCRIPTION	DIN
C	REVISED TITLE, ADDED BLACK CONDUCTOR AND SILVER CONDUCTOR CALLOUTS	48486



DETAIL A
SCALE 10X



- 5.) ALLOW RTV TO FULLY CURE
- 4.) REMOVE EXCESS RTV FROM SENSOR AND MOUNTING HOLE SURFACES
- 3.) INSERT SENSOR INTO BOTTOM OF MOUNTING HOLE, DATUM A SHOULD BE FLUSH WITH MOUNTING HOLE
- 2.) LIGHTLY COAT THE INSIDE DIAMETER OF THE MOUNTING HOLE AND OUTSIDE DIAMETER OF SENSOR
- 1.) PREPARE MOUNTING HOLE: \varnothing .1285 [3.250] THRU

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	KRM	7/25/18	KRM	7/25/18	NJF	7/25/18
DECIMALS XX ±.03 XXX ±.010	DECIMALS X ± 0.8 XX ± 0.25	TITLE OUTLINE DRAWING ICP MICRO PRESSURE SENSOR					
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES						
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13	CODE IDENT. NO. 52681		DWG. NO. 65444		SCALE: 5X SHEET 1 OF 1	

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