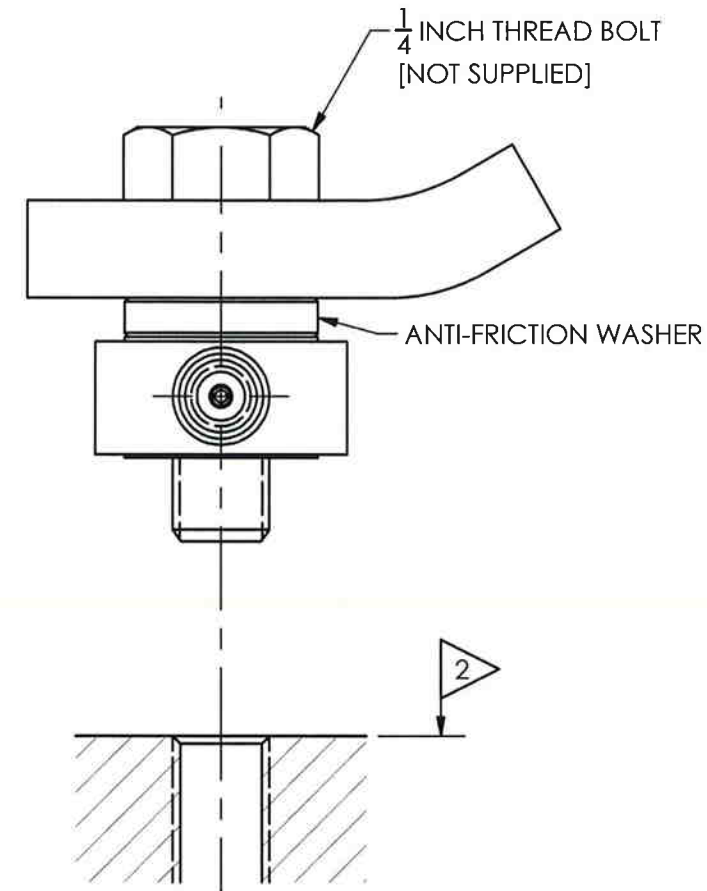
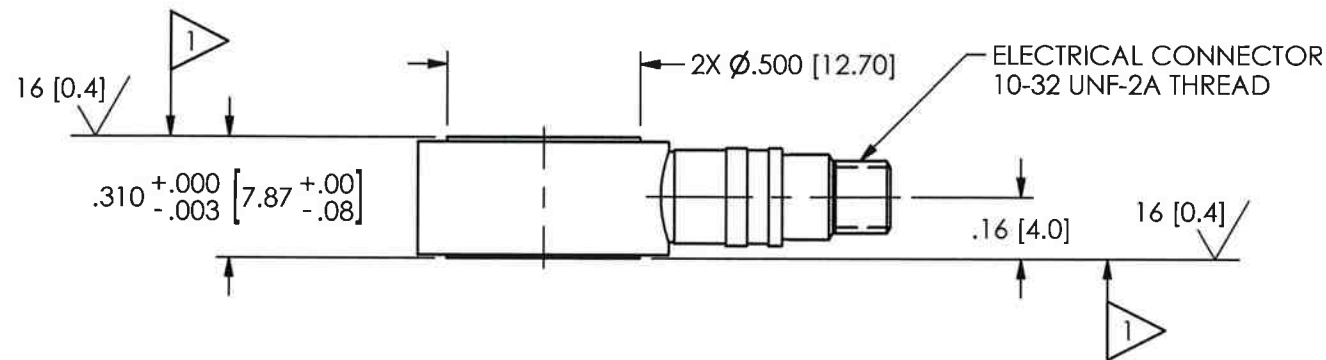
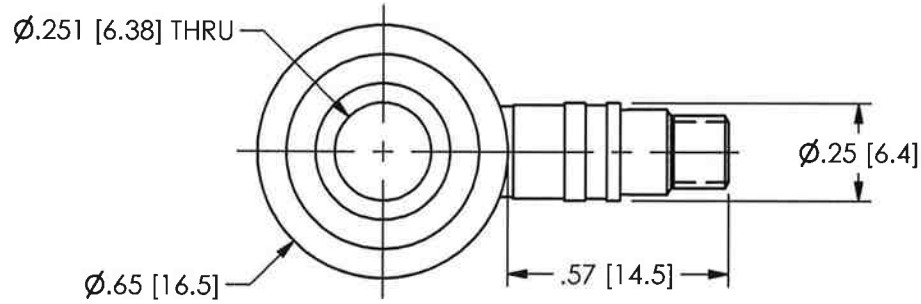


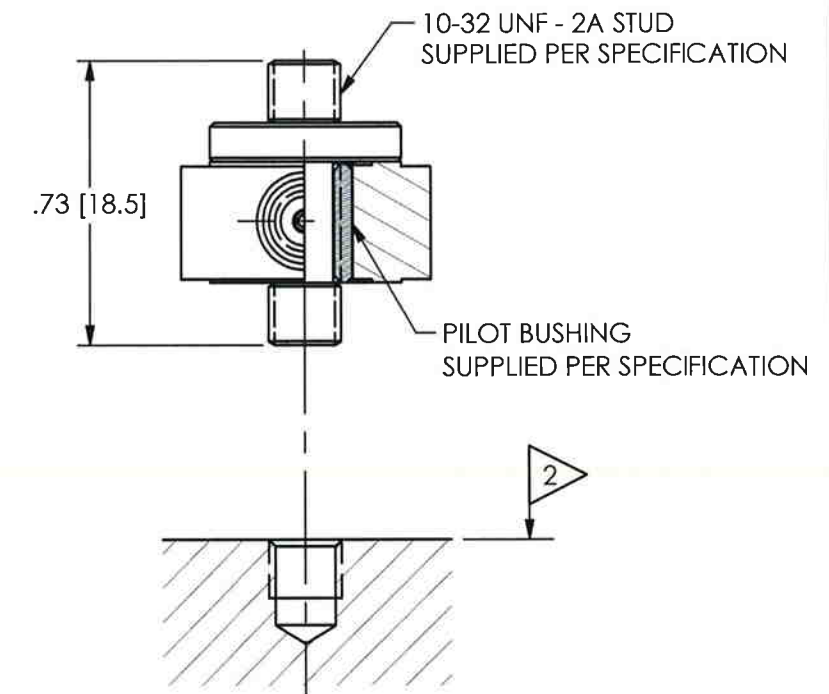
201-2010-90

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REVISIONS		
REV	DESCRIPTION	ECO
NR	RELEASED TO DRAFTING	
A	UPDATED DRAWING	31957



MOUNTING HOLE PREPERATION:
DRILL AND TAP AS REQUIRED
FOR 1/4 INCH THREAD BOLT



MOUNTING HOLE PREPERATION:
Ø.159 [4.04] ▽ .220 [5.59]
10-32 UNF-2B ▽ .150 [3.81]

4.) SEE MANUAL FOR PRELOAD INSTRUCTIONS.

3) DRILL PERPENDICULAR TO MOUNTING SURFACE WITHIN ± 1°.

2) MOUNTING SURFACES SHOULD BE FLAT WITHIN .001 [0.03] TIR OVER A Ø.562 [14.00] WITH A MINIMUM 16 [0.4] FINISH FOR BEST RESULTS.

1) THESE SURFACES FLAT AND PARALLEL TO WITHIN .001 [0.03] TIR.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	CHECKED	ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	sm3 1/5/10	ECB 1/8/10	BAM 1/5/10	
DECIMALS XX ±.01 XXX ±.005	DECIMALS X ±.03 XX ±.013	TITLE			CODE IDENT. NO. 52681 DWG. NO. 201-2010-90
ANGLES ± 2 DEGREES	ANGLES ± 2 DEGREES	INSTALLATION DRAWING 201/211 SERIES FORCE RING			SCALE: 2X SHEET 1 OF 1
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13				